



### 43<sup>RD</sup> SESSION OF SCIENTIFIC TECHNICAL COUNCIL OF KAZENERGY ASSOCIATION

 $11^{TH}$  JULY 2023, 1500 HRS (ALMATY)

### SUSTAINABLE AND ESG COMPLIANCE SURFACTANT FORMULATION FOR PRODUCTION, OPERATION AND MAINTENANCE ACTIVITIES IN OIL & GAS, MINING, ENERGY AND MANUFACTURING INDUSTRIES IN KAZAKHSTAN







Petronas Brings Its Sustainability Technology Into The Middle Eastern Markets

By Editor - November 7, 2022



Petronas extends its sustainability solutions to the Middle Eastern market by entering into six new supply and commercialisation collaborations at the ongoing Abu Dhabi International Petroleum Exhibition & Conference (ADIPEC)



## 1. INTRODUCTION

### N.H.AB. HAMID

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- Surfactant technology has been widely applied to various industries for hydrocarbon cleaning which attributes to technical, economic, and environmental considerations <sup>[1,2]</sup>. Yet, these extensively used surfactants are largely synthesized from raw petrochemicals <sup>[3]</sup> which can possess hazards that contribute to pollution, high industrial safety risks, harmful to the environment <sup>[4],</sup> and severe health implications for humans <sup>[5]</sup>.
- Whereas, natural surfactants that are eco-friendly and sustainable would be the best alternative to their synthetic counterparts <sup>[3]</sup>.
- Bio-Solv<sup>®</sup> is an adaptation of the safe natural surfactant technology.

### Versatility of Bio-Solv<sup>®</sup> Technology

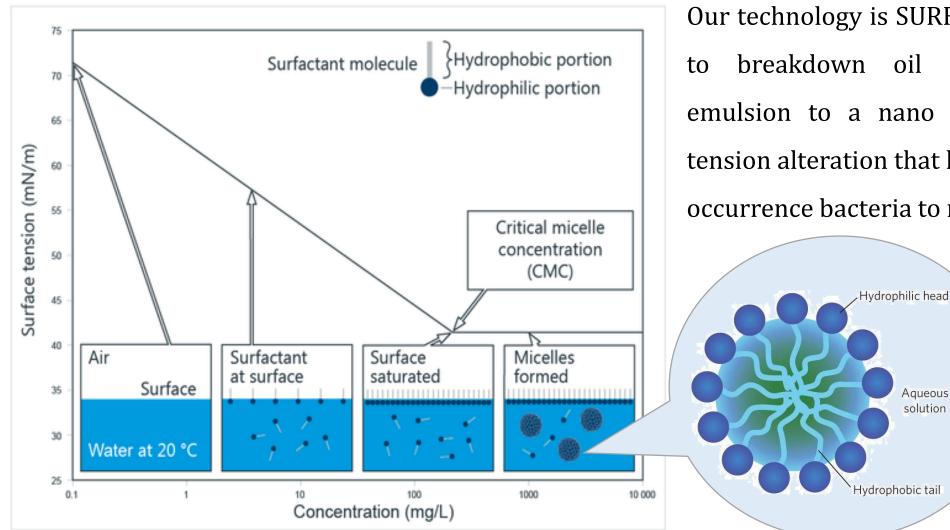
BUGEAN MOLATEIA

- 1. Sustainable and Green
- 2. 100% Biodegradable (OECD 301C Modified MITI Test by SIRIM)
- 3. Water-based Degreaser
- 4. Non-toxic to Aquatic Life (Toxicity Test by FRI)
- 5. Non-flammable (ASTM D93-94 by Accredited Lab)
- 6. No Flash Point (ASTM D93-94 by Accredited Lab)
- 7. Non-carcinogenic (ASTM D93-94 by Accredited Lab)
- 8. Non-combustible (ASTM D86-94 by Accredited Lab)
- 9. Non-corrosive (AMS 1550B:2012 by SIRIM)
- 10. Non Hazardous to Environment (Approved List by DOE)
- 11.Not Harmful to Health and Safe (Level 1 CSL of American Chemical Society)



- 12. Easy to Operate
- 13. Effective in Cleaning
- 14. Minimal PPE Requirements
- 15. Very Minimal Storage Supervision
- 16: Non-dangerous Goods (HS Code: 3402-13-9000 Royal Malaysian Customs) 17. Non-drug Product (Certified by MOH)
- <sup>1</sup>18. Minimal Logistic Insurance Costs
  - **19.** Halal (Porcine Analysis by Accredited Lab)
- 20. Petronas SAP Number: Bio-Solv<sup>®</sup> 12 (50874934) Bio-Solv<sup>®</sup> 10 (50880044)

### Adaptation of Surfactant Technology





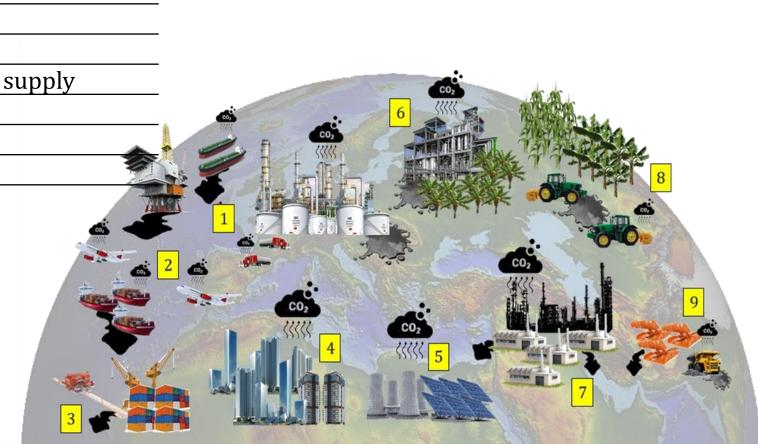
Our technology is SURFACTANT that are able breakdown oil structure by micro emulsion to a nano size through surface tension alteration that later enable the locally occurrence bacteria to react and consume.

> Aqueous solution

### 1.2 Hydrocarbon Contaminant



- Hydrocarbon contamination on surfaces, soil, water and air in nine major industries in world.
  - 1 Oil and gas
  - 2 Transportation
  - 3 Port
  - 4 Hotel and building
  - 5 Power generation and supply
  - 6 Other industries
  - 7 Manufacturing
  - 8 Agriculture
  - 9 Mining





### Hydrocarbon Contaminant by Industries

No.	Industry	Issue		Conventional solution
1	Oil and gas energy	Oil spill on water	-	Treatment using DOE approved dispersants
		Oil- contaminated sand	-	Schedule waste management
		Crude oil tank	-	Manual labour
		storage sludge	-	Schedule waste management
		Oil-	-	Conventional water treatment
		contaminated		system
		waste water Hard surface and	-	Activity using hazardous
		operation		products
		maintenance		-
2	Transportation	Oil spill on water	-	Treatment using DOE approved dispersants
		Oil spill on land/	-	Microbes technology
		road	C	or
			-	Contingency response using sand, absorbent pad and etc.
			-	Schedule waste management
		Tank storage	-	Manual labour
		sludge	-	Schedule waste management
		Hard surface and	-	Activity using hazardous products
		operation		
L		maintenance		

No.	Industry	Issue	Conventional solution
3	Port	Oil spill on water	- Treatment using DOE approved dispersants
		Storage tank sludge	<ul> <li>Manual labour</li> <li>Schedule waste management</li> </ul>
		Hard surface (civil and plant structures) maintenance	- Activity using hazardous products
4	Hotel and building	Hard surface and operation maintenance	- Activity using hazardous products
5	Energy-power generation and supply	Oil spill on land/ road	<ul> <li>Microbes technology</li> <li>Contingency response using sand, absorbent pad and etc.</li> <li>Schedule waste management</li> </ul>
		Hard surface and operation maintenance	<ul> <li>Activity using hazardous products</li> </ul>



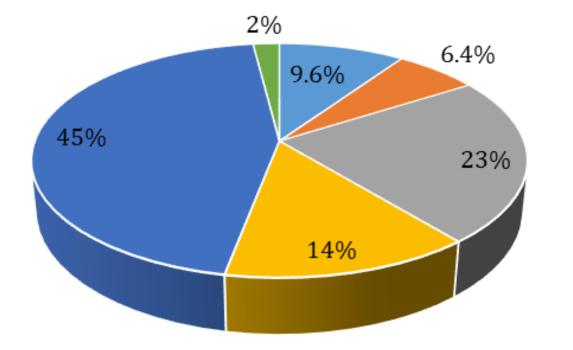
No.	Industry	Issue		Conventional solution
6	Other industry	Oil tank storage sludge	-	Manual labour
			-	Schedule waste management
		Oil-contaminated waste water	-	Conventional water treatment system
		Hard surface, transportation and operation	-	Activity using ineffective products
		maintenance		
7	Manufacturing	Oil-contaminated waste water	-	Conventional water treatment system
		Hard surface and operation maintenance	-	Activity using hazardous products
8	Agriculture	Oil spill on land/ road	-	Microbes technology
			-	Contingency response using sand, absorbent pad and etc.
			-	Schedule waste management
		Oil-contaminated waste water	-	Conventional water treatment system
		Hard surface and operation maintenance	-	Activity using hazardous products
9	Mining	Mining process	-	Degreasing process activity
		Hard surface, equipment and operation maintenance	-	Activity using hazardous products

### **Carbon Emission**



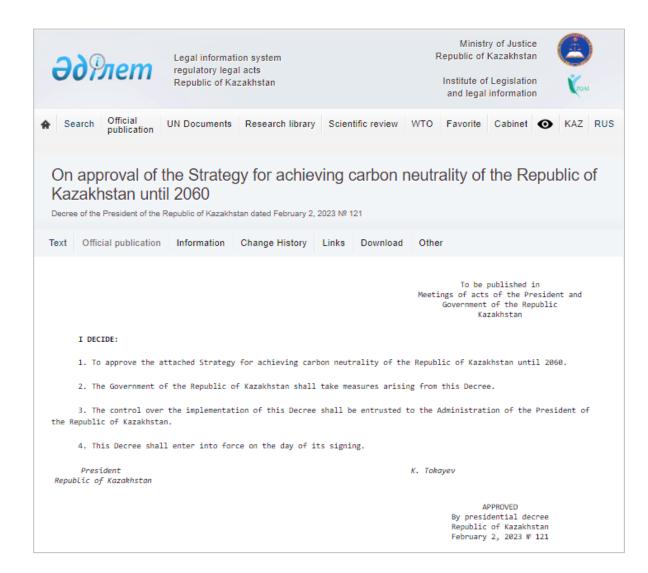
 Whereas, Kazakhstan's carbon dioxide emission is amongst the highest at 11.14 tons per capita with total emission in 2021 was 211,201,350 tons.

CO2 Emission by Kazakhstan Sectors (%)



- Agriculture
- Industrial Processes
- Energy Coal
- Energy Natural Gas
- Energy Oil & Gas
- Others

### 1.3 Kazakhstan towards Sustainability



Kazakhstan is focusing in achieving its target of net-zero greenhouse gas emissions by 2060 and intends to implement it through a detailed plan that will identify the policies that will be adopted to achieve climate targets.

"Our goal is to reduce our carbon footprint and use the benefits of sustainable economic growth, improved public health and reduced climate risks. Net investment in low-carbon technologies is estimated at \$610 billion. This will certainly lead to the emergence of new and expanding existing markets and niches for domestic manufacturers, and stimulate the creation of high-skilled jobs," said **Alibek Kuantyrov**, **Minister of National Economy of the Republic of Kazakhstan**.



### 1.3 Bio-Solv<sup>®</sup> for World Sustainability



### Internationally



- Green Project Management Awards (2021 - 2022)
- Professional Certification in Applied Sustainable Practice (2022)
- Green Project Management Global - Certified GPM 360° (2022)
- Best Innovative Product Award at Atyrau Oil and Gas International Exhibition and Conference Kazakhstan (2023)



ve Product u Oil and Gas Exhibition e Kazakhstan





## 2. BIO-SOLV<sup>®</sup> APPLICATION

### 2.0 Problem Statement or Issue



- **1. Energy Oil and Gas Industry** possess quite numerous issues of hydrocarbon and its operation at upstream, midstream, and downstream
- 2. Mining Industry has very specific cleansing challenges with all aspects of cleaning from machines and equipment to consumables and chemicals where strict regulations are in place.
- **3.** Energy Power Generation Industry is facing hydrocarbon issues quite widely. Apart from cleaning equipment and machinery needs, soil contamination due to oil spillage is one of the main concerns too.
- **4. Manufacturing Industry** also actually needs high attention for safe and effective cleaning demands which is to comply with all precautionary steps due to its hazard presence and sensitive area condition.

### 2.1 Energy Oil and Gas Industry (Petronas)



### Sand Cleaning

### Sludge Softening





Viscosity Reducer

Deoiler





# After Treatment

Before





## After Treatment



Rock Gravel (1)

2.1 Energy Oil and Gas Industry (Petronas)

### Rock Gravel (2)



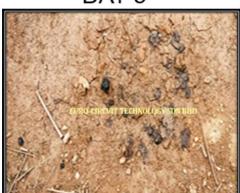


### Bioremediation (Crude oil Sludge)









# Before

## After Treatment

# Before



2.2 Mining Industry (Vale Minerals)

Bearing Casing



Bearing Roller





Cable Reel Casing







### 2.3 Energy Power Generation Industry (TNB)





## After Treatment



Workshop Door

### Steel Surface

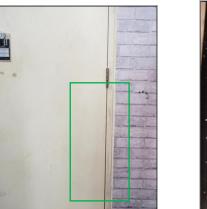


### Concrete Surface

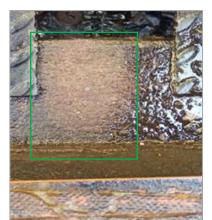


### Soil Bioremediation











## After Treatment

# Before



Digester Area

2.4 Manufacturing Industry (Palm Oil Mill)

#### Painted Pole



### Component



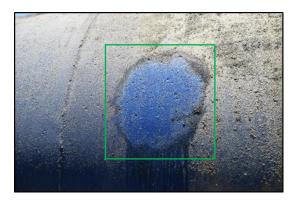
#### Concrete Surface









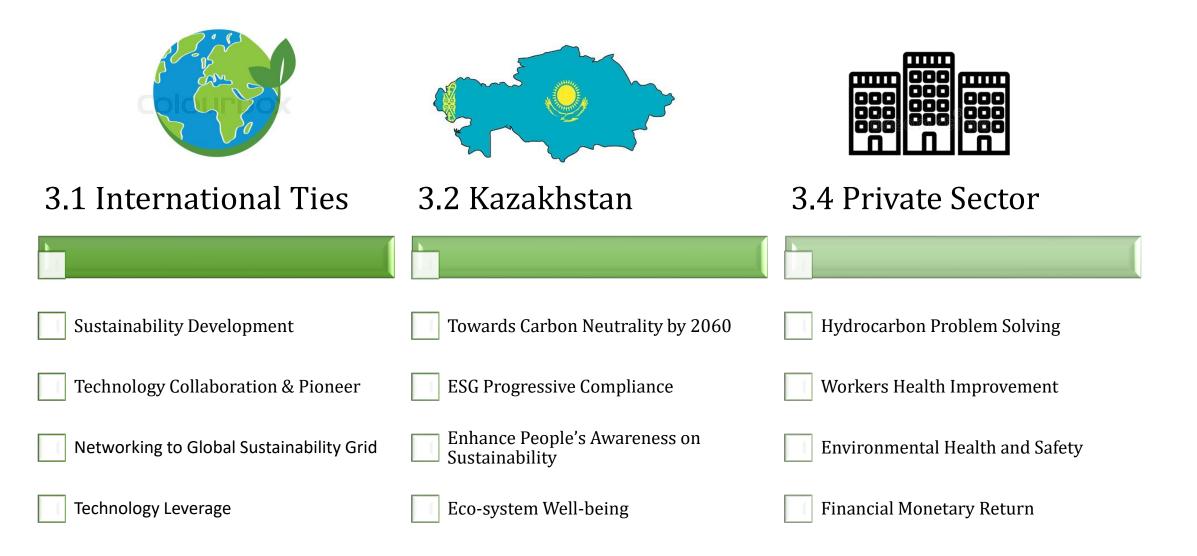






## 3. SIGNIFICANCE AND IMPACT







## 4. CERTIFICATION AND RECOGNITION



#### **GPM SUSTAINABILITY AWARDS** GPM Global, United States (Malaysia Chapter)





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EURO-CIRCUIT TECHNOLOGY SDN. BHD.

GPM 360°, GPM Global United State (Certified Green Project : Soil Bio-Remediation)

Driving Sustainable Change CONFIDENTIAL CONFI **Dispersant Project** 

From

EURO CIRCUIT TECHNOLOGY SDN BHD (371539-V)

Has been validated against GPM360°

And is hereby recognized as a

Certified Green Project at the

**Completed** Phase On this day September 12, 2022



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BIO-SOL



#### INTERNATIONAL BOEING STANDARD (BOEING AMS 1550B : 2012)



No Lesen : PC011211 Licence No .

#### LESEN PENSIJILAN BARANGAN **Product Certification Licence**



SIRIM

SIRIM QAS International Sdn. Bhd. dengan ini menganugerahkan kepada SIRIM QAS International Sdn. Bhd. hereby grants to EURO.CIRCUIT TECHNOLOGY SDN BHD

EURO-CIRCUIT TECHNOLOGY SDN BHD NO 2, JALAN BUKIT 7 KAWASAN PERINDUSTRIAN MIEL BANDAR SERI ALAM 81750 MASAI JOHOR, MALAYSIA

Lesen untuk menggunakan Tanda Pensijilan di atas barangan a licence to use the Certification Mark on

WATER-BASED CLEANING PRODUCTS FOR HARD SURFACE MATERIALS FOR AIRCRAFT INTERIOR

Please refer to detail in the SCHEDULE

sebagai mematuhi keperluan as complying with

SAE AMS 1550B : 2012



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### BIO-SOI



#### TOXICITY TEST BY FISHERIES RESEARCH INSTITUTE MALAYSIA



Prk.ML (Peny)-E/128.6 Jld 2 **Director General Department of Environmental** Ministry of Natural Resources and Environmental Floor 3-7, Room C4, Parcel C, 62662, Putrajar, TAL (Attention : Mr Zulkiffi Bin Din) CONFIDENTIAL Dear Sir, Toxicity Test-Result POOLSOLVIM, Product of Euro-Circuit Technology Sdn Bhd

Referring to the above matter and the letter AS91/110/612/219 dated 12th January 2009, we have conducted the toxicity text to the three samples of cleaner/degreaser with the brand BIO-SOLV 8, BIO-SOLV 10 and BIO-SOLV 12

2. We have submitted an earlier report on April 2010, but based on latest revised document in "Green Seal Standards" for degreasers, we upgrade the toxicity rating for the product

3. Attached with are the revised result and toxicity rating

Result

: Average value 48h LC50 .... 

Toxicity Rating With reference to Green Seal standards for Degreasing Agents ( refer attachment), the value exceeds 100mg/L, thus it passed and is approved to be used as a Degreasing Agent



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EURO-CIRCUIT TECHNOLOGY SDN. BHD.

#### MINISTRY OF HEALTH MALAYSIA [NON DRUG PRODUCT]



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#### DEPARTMENT OF ENVIRONMENT MALAYSIA



PERMOHONAN PENDAFTARAN BIO SOLV®DISPERSANT SEBAGAI DISPERSANT YANG DILULUSKAN OLEH JABATAN ALAM SEKITAR MALAYSIA (JAS)

Saya dengan hormatnya diarah merujuk kepada surat tuan rujukan ECT(L)/ ECTDOE/ FRI/ 1709/ bertarikh 13 September 2017 mengenai permotonan pendaftaran B/O SOL/VBO/ISPERSA/N7 sebagai dispersant yang diluluskan oleh Jabatan Alam Sekitar Malaysia (JAS) dan surat daripada Institut Penyelidikan Perikanan, Jabatan Perikanan Malaysia rujukan Prk.ML (peny.) 600-1/1/23 bilangan 10 dan 28 yang masing-masing bertarikh 19 Disember 2017 dan 28 Mac 2019 juga adalah dirujuk.

 Berdasarkan keputusan ujian yang telah dijalankan oleh Institut Penyelidikan Perikanan Malaysia (FRI), produk BIO SOLV®DISPERSANT akan disenaraikan di dalam 'Senarai Dispersant Yang Diluluskan' oleh Jabatan Alam Sekitar untuk digunakan sebagai dispersant bagi operasi kawalan tumpahan minyak di laut sahaja.



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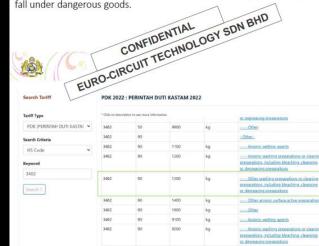


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#### NON-HAZARDOUS/ NON-DANGEROUS GOOD [ROYAL MALAYSIA CUSTOM, MALAYSIA]

The Malaysian Royal Custom has updated that HS Code 3402 13 9000 has been changed to 3402 90 1300 whereas the former one is not exist anymore.

HS Code 3402 90 1300 is classified as surfactant washing agent that is not fall under dangerous goods.



http://mysstext.customs.gov.my/tariff/

9300

kq

--- Other washing preparations or cleaning

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## **5. CONCLUSION**



- Bio-Solv<sup>®</sup> is a technology that holds a key factor in the solution of hydrocarbon issues.
- Adapting the surfactant formulation technology with sustainability and ESG compliance.
- Applicable to various industries with multiple benefits to offer.

In light of Kazakhstan, Bio-Solv<sup>®</sup> could be one of the major factors to aid in achieving carbon neutrality and addressing main hydrocarbon issues in their oil & gas, mining, energy, and manufacturing industries by 2060.

### THANK YOU



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